

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1-20 (Cancelled)

21. (Currently Amended) A method of preparing a roller including a conductive thermoset urethane prepared from urethane precursors including an isocyanate and a polyol and/or a polyamine, comprising  
fully dissolving a metal ~~seal~~ salt in the urethane precursor, and  
curing the urethane precursors in a roller mold to provide a roller including a solid, thermoset urethane having a hardness of between 30 Shore A and 50 Shore A on cube and a volume resistivity of  $1E6$  ohm-cm and  $9E8$  ohm-cm, the metal salt being fully dissolved in the thermoset urethane.

22. (Previously Presented) A method of preparing a roller including a conductive, thermoset urethane prepared from urethane precursors including an isocyanate, a first polyol and/or polyamine having an equivalent molecular weight of greater than 1500, and a second polyol and/or polyamine having an equivalent molecular weight of less than 110, the method comprising

supplying three streams of liquid to a roller mold, the first stream including the isocyanate, the second stream including the first polyol and/or polyamine, and the third stream including the second polyol and/or polyamine, wherein a metal salt is included in the third stream, and

curing the urethane precursors in the roller mold to provide a roller including a thermoset urethane having a hardness of between 30 Shore A and 50 Shore A on cube and a volume resistivity of  $1E6$  ohm-cm and  $9E8$  ohm-cm.

23. (Currently Amended) The method of claim 22, wherein the ~~second~~ first polyol and/or polyamine has an equivalent molecular weight of greater than 2000.

24. (Previously Presented) The method of claim 22, wherein no plasticizer is included in the thermoset urethane.

25. (Previously Presented) The method of claim 22, wherein the isocyanate include methylene diisocyanate.

26. (Previously Presented) The method of claim 25, wherein the methylene diisocyanate has an NCO of greater than 20.

27-28 (Cancelled)